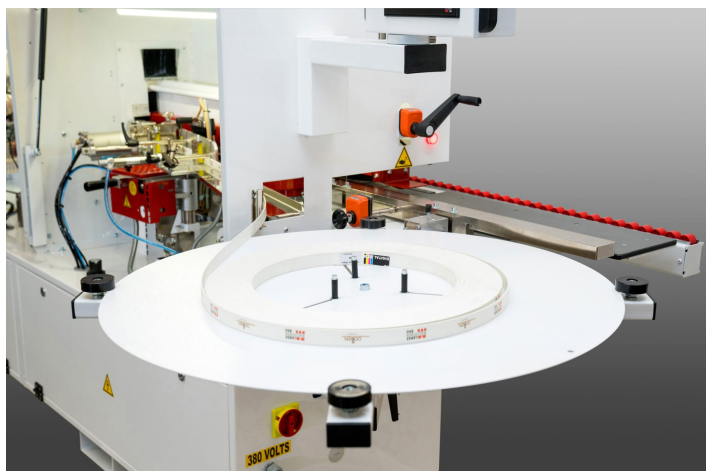


B90KF

EDGE BANDING MACHINE

One-sided automatic edge banding machine with pre-milling unit, direct glue application to straight workpieces, HF-cut-off saw station, HF-top and bottom milling unit, chain feed, double roller top pressure and extendable work piece support. For ABS, PVC, melamine and strong wood veneer roll material as well as fixed lengths from 0.4 – 3.0/6.0 mm and of 8 – 60 mm work piece thickness.





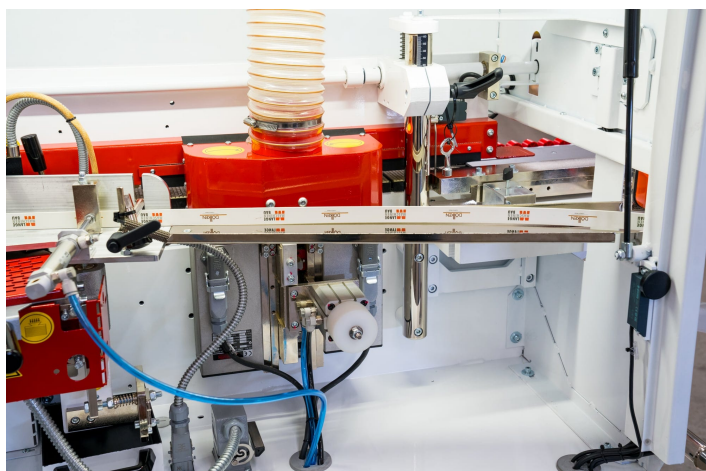
EDGE FEEDING

Automatic, timer controlled edge feeding for roller material over turntable D = 800 mm



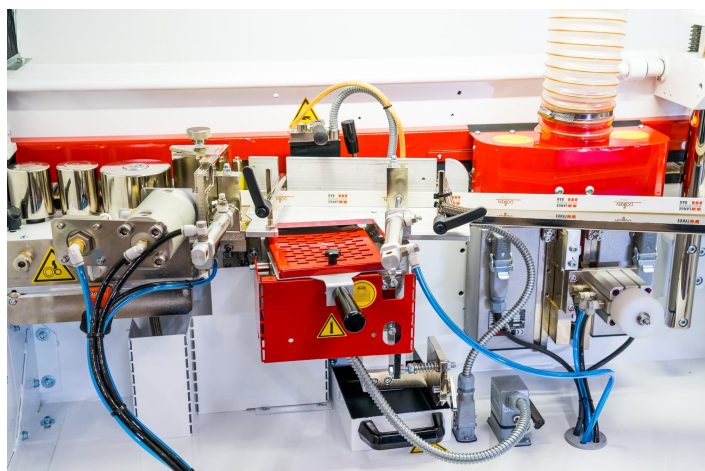
LONGER INFEED LINEAL

Longer infeed lineal (650 mm)



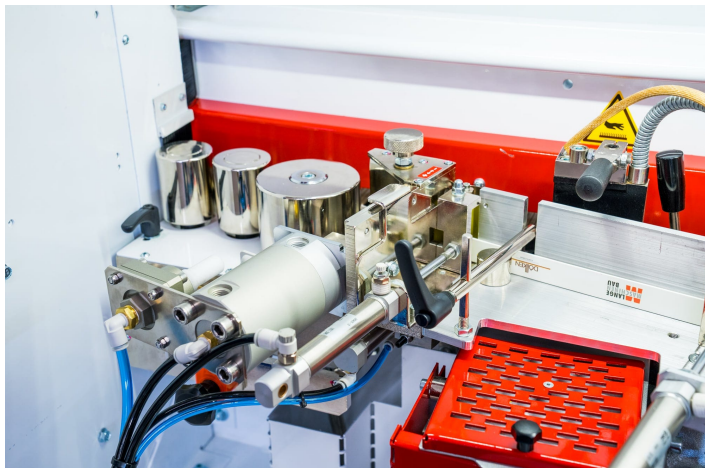
PRE-MILLING UNIT

two reverse, operating-controlled pre-milling units with diamond charged helical joining millers provide a neat and tear-free premilling of the work pieces before the gluing of the edge material



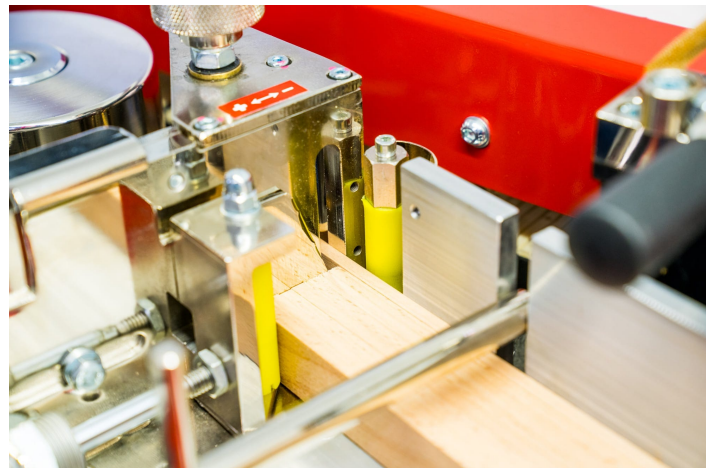
GLUE APPLICATION

Glue application directly to workpieces: Teflon-coated glue pot with a capacity of 1,5 kg, leak-proof with glue supply from below (excess glue automatically flows back into the glue pot). Glue roller allows exact dosage of glue. Electronic temperature control with automatic stand-by function (reduces probability that the glue burns if the machine is not used for a longer period and is still turned on)



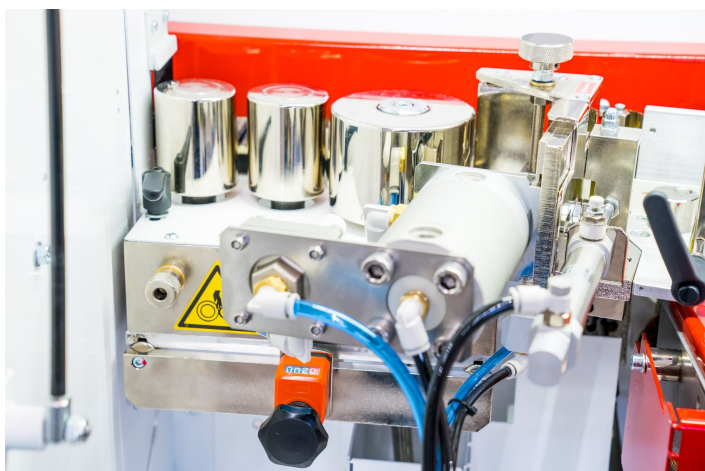
CUT-OFF KNIFE

Pneumatically operated cut-off knife from roll material up to 3 mm edge thickness



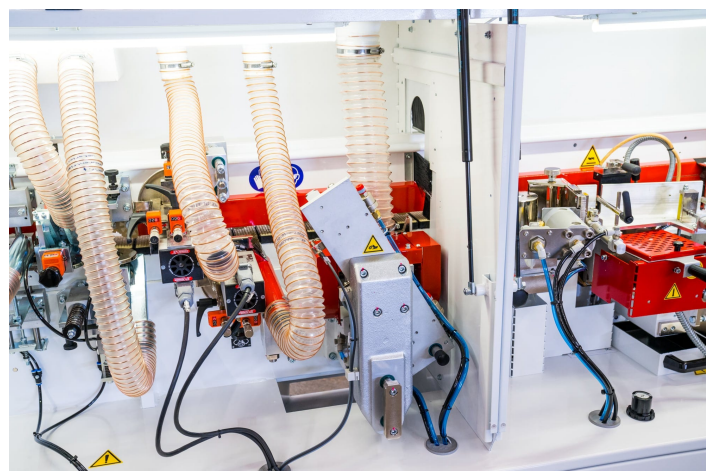
FEEDING MAGAZIN

Automatic feeding magazin (70mm magazin capacity) with spiked roller for solid wood



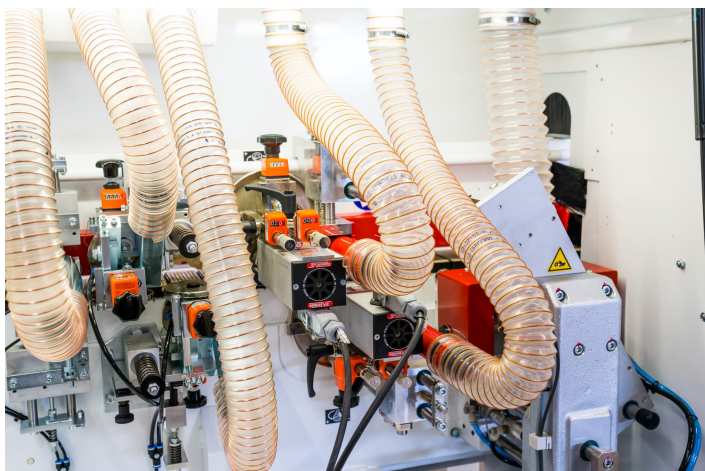
PRESSURE UNIT

Pressure unit consisting of one driven pressure roller synchronized with glue spreading roller and two of smaller diameter, conical, one positive and one negative pressure roller with spring tension for a nearly invisible joint of the edge material with the work piece , adjustment of the pressure unit with SIKO numerical counter



CUT-OFF SAW

High-frequency cut-off saw equipped with HF motor 0.27 kW, 12,000 rpm , 2 saw blades and highprecision linear guides ensure a clean and precise saw cut.



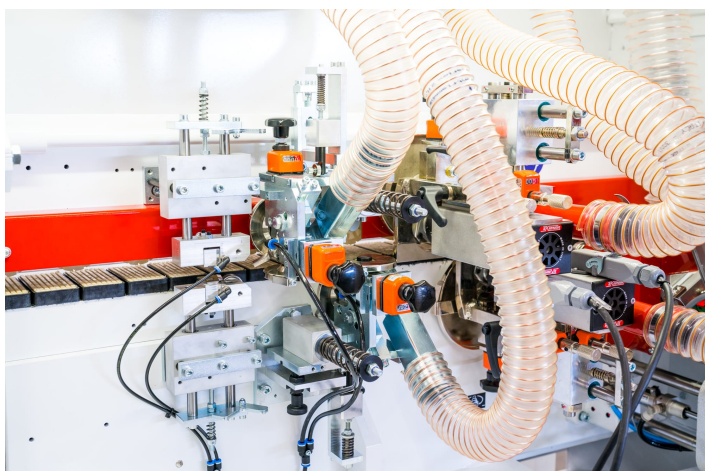
MILLING STATION

High-frequency top and bottom milling station, 2 powerful 0.55 kW high-frequency motors with HM-WPL special millers; suitable for radius, bevel and flush milling, horizontal and vertical scanning of the work piece; aggregate adjustment equipped with digital readouts for setting to various edge types; 2 extraction hoods for shavings with central extraction nozzle Ø 120mm; height adjustment of the upper aggregate with the top roll pressure



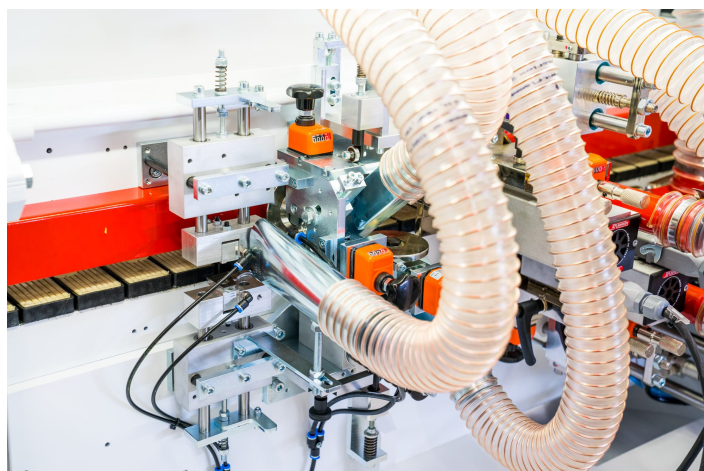
TOUCHSCREEN

Rotatable control panel with 10" colour touchscreen controls glue temperature settings, automatic temperature reduction for stand-by function of the machine, switching on and off of aggregates and error diagnosis.



RADIUS SCRAPER UNIT

with a slight draw cut eventual radius milling traces are removed to provide a perfect finish. The fine adjustment is made by two digital readouts.



GLUE SCRAPER UNIT

Removes eventual glue rests with a slight draw cut from the glue joint of the work piece surface.



BUFFING UNIT

2 motors 0.05 kW, 1,500 rpm provide a super-finish for ABS and PVC edge material.

Technical Data

Machinelength	3480 mm
Workpiece thickness	8 – 60 mm
Workpiece width	min. approx. 75 mm
Workpiece length	min. approx. 120 mm
Edging thickness	0,4 – 3,0/6,0 mm
Adjustable cutting depth pre-milling unit	0 – 2,0 mm
Max edge thickness	= Workpiece thickness + 4mm (2+2)
Electrical connection	400V, 50 Hz , 3Ph + N
Total load	7,0 kW
Feed speed	10,0 m/min.
Air connection	6 Bar
Weight – nett	900 kg

