

# B530K CONTOUR EDGE PROCESSING MACHINE

3-1 Machine: Edge banding machine/Edge trimmer/Cut-Off Saw for contour work pieces with hot melt glue application to  $0.4-3.0\ \text{mm}$  material.





## **GLUE APPLICATION**

Direct glue application to edging material: Bottom infeed of glue granules resulting in spill proof glue pot. Quick heating-up time after machine stoppage. Automatic start of application roller after approx. 8-10 min.

## **GLUE POT**

Pressure roller driven by gearmotor infinitely adjustable between 0-15m/min.

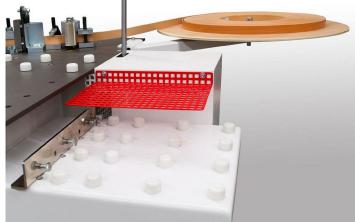
Automatic edging feed-in and automatic cut-off operation for straight and curved workpieces via footpedal

Electropneumatic cut-off unit capacity max. 3 x 30 mm

Reelholder D = 600mm.

50 pieces plastic knobs D= $25\times15$ 





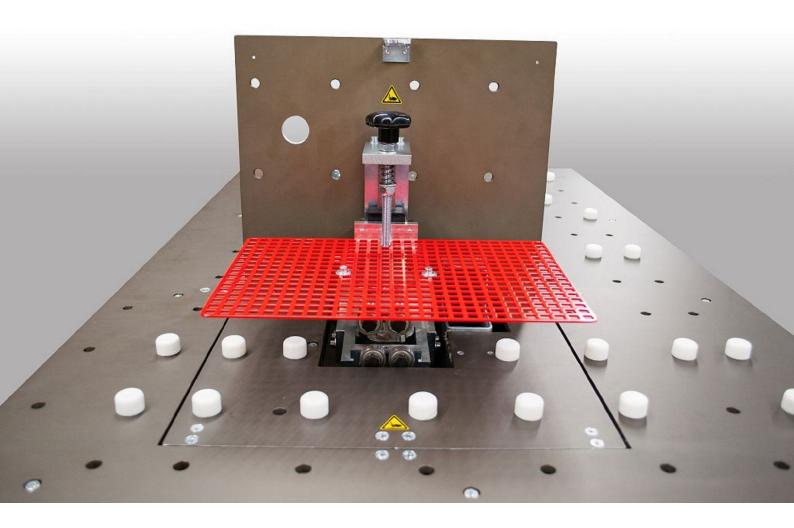
## **EDGE TRIMMER**

Edge trimmer with 1xHigh frequency motor 0.35 kW equipped with  $R = 2mm \times 4$  wing throw-away tip type trimming cutter

# **CUT-OFF SAW**

Semi-automatic HF-Cut-off Saw 0.35 kW with blade diam. 120 mm

Technical Data	
Workpiece thickness	8 — 50 mm
Workpiece width	min. approx. 30 mm
Workpiece length	min. approx. 200 mm
Edging thickness	$0.4 - 3.0 \; \text{mm}$
Electrical connection	230V, 50Hz , 1Ph
Total load	3,5 kW
Air connection	6 bar
Weight — nett	approx. 200 Kg
Working height	approx. 885 mm
Internal radius	25 mm
Heat output glue pot	2,2 kW
Space required	approx. 1605 x 785 x 1180 mm (without turntable)





Lange Maschinenbau GmbH & Co. KG Bruchweg 33 . D-32609 Hüllhorst Tel: +49 (0) 57 44 - 45 75 Fax: +49 (0) 57 44 - 32 20 info@lange-maschinenbau.de www.lange-maschinenbau.de The technical data is a guide line only — our products are being constantly updated and we reserve the right to alter specifications, therefor the illustrations may vary from the actual machines from time to time. We reserve the right to alter the construction of our machines.